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Oil clearances are most accurately measured using micrometres and bore gauges. Bearing wall thickness measurements are taken at 90 degrees to the parting line (i.e. at the crown of the bearing) using a micrometre with a ball anvil, for use on the curved ID of the bearing. Vertical oil clearance is best measured by

assembling the bearing

## **Handbook of Stainless Steel**

equipment for the oil and gas industry, the chemical process industry and the food and beverage industry. Figure 1:3 shows how the use of stainless steel is divided between the various applications. The most widely used stainless grades are the austenitic Cr-Ni 18-8 type steels, i.e. EN 1.4301/1.4307, which form more than